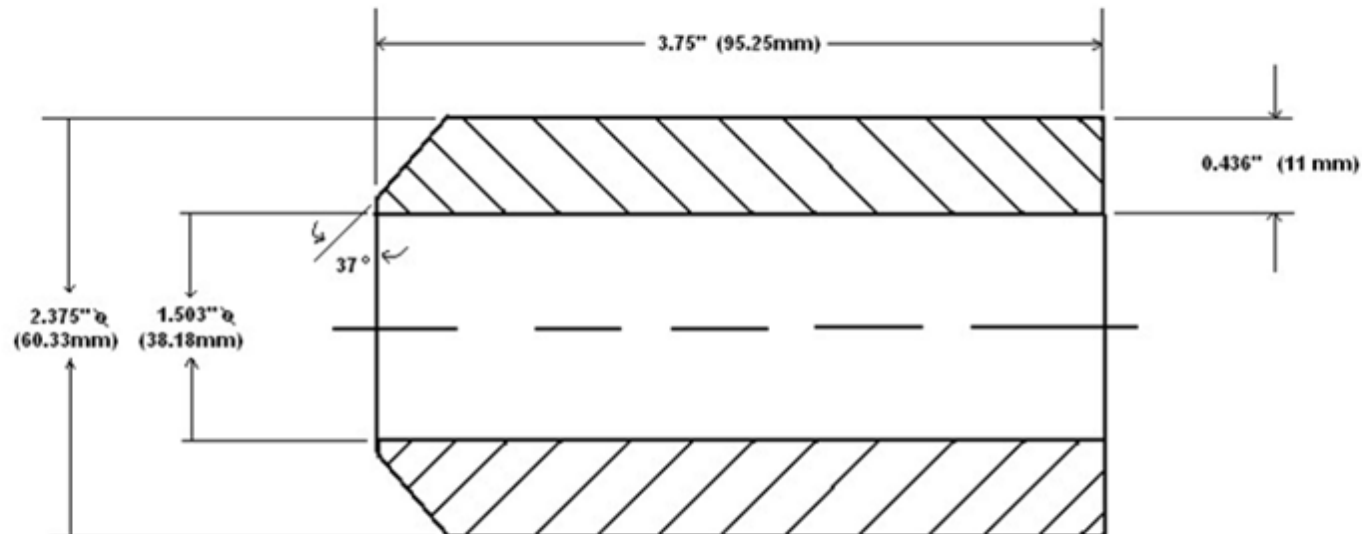


NOTES:

1. If you are bringing your own test coupon, please be sure to have a copy of the Material/Mill Test Report/Record (MTR) available for review by the inspector for material verification and traceability. (SA 106 Gr. B is recommended)
2. For thicker test coupons for "Max" qualification of a Filler Metal F#, please see DWG NO. NPS2.5-WC for further details.
3. For qualification of the minimum qualified pipe diameter down to less than 1" O.D., testing needs to be performed on the smaller diameter pipe or tubing sizes less than 1" O.D. If required, please indicate the smaller pipe diameter on the application and the inspector will verify pipe size, thickness, and determine qualified variables on the WQR at the time of the test.
4. Pipe coupons may be bend tested at the test centre by the inspector or may be taken for X-Ray, at the expense of the applicant. X-Ray reports shall be accepted based on ASME Sec. IX acceptance criteria, and submitted to TSASK before a welder licence will be issued.

DWG NO: NPS2-WC**Material (as per ASME B36.10M)**NPS-2 XXS SA-106-B Pipe
(P1 Material)**Special Process/ HT Treat**

None


**Technical
Safety Authority
of Saskatchewan**
Title: 2" Pipe (NPS-2)
Weld Coupon Specifications

DWN: J.WRIGHT	DATE: May 26, 2020
CHKD: T. Deausy	DATE: December 16, 2020
APPD: R. Campbell	DATE: December 16, 2020
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PART No: NPS-2 COUPON	